

# COLLISION-MODEL BASED MOTION PLANNER FOR MULTI-AGENTS IN A FACTORY

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**Abstract:** It is well known that Mathematical solutions for multi-agent planning problems are very difficult to obtain due to the complexity of mutual interactions among multi-agents. We propose a practically applicable solution technique for multi-agent planning problems, which assures a reasonable computation time and a real world application for more than 3 multi-agents. First, based upon the collision map the collision features of multi agent is analyzed. The collision map is used for the collision avoidance of two industrial manipulators based upon the priority. Second, collision model ((M,D) network model) based upon the studied collision features is suggested in order to express the traveling features of multi agents. Finally, an interactive way to design the collision-free motion of multi agent on the network model is proposed.

## 1 INTRODUCTION

Multi-agent motion planning is one of the interesting and essential research fields in robotics. The demand for various specialized robots has been increasing rapidly with the advancement of robot technology.

Multi-agent motion planning has been studied for the last several decades. Multi-agent motion planning, however, is still a challenging field of research, having some technical difficulties in resolving conflict among agents. The centralized approaches have been faced with problems such as the curse of dimensionality, complexity, computational difficulty, and NP-hard problem (Canny, 1988; Akella, 2002).

To overcome these problems in the approach, we proposed the extended collision map method (Ji, 2007). We modified the collision map such that the method enables N agents to proceed with the collision-free operation according to the priority by going on the collision avoidance process one after another from the highest priority agent.

Yet, in this method, the mutual relation regarding the collision region among agents was not analyzed.

In this regard, in this paper the mutual relation regarding the collision region is analyzed, and based upon the studied collision features, (M,D) network model which can express the traveling features of multi agent is shown. (M,D) network model can

express not only the collision features between two agents but also the complicated mutual interference among more than three agents. Likewise, the collision-free operation of multi agent can be designed and the operating finish time of agents can be figured by using (M,D) network model.

The remainder of the paper is organized as follows: Section 2 defines our research and the detailed approach conceptually. Section 3 presents the concept of the key technique of this paper – Collision model. Section 4 provides the way how to plan collision-free motion of multi-agents based on the (M,D) network model. Finally, this paper is concluded in Section 5.

## 2 PROBLEM STATEMENTS

### 2.1 Assumptions

To overcome the drawbacks of the centralized approach, the extended collision map method applies several concepts as follows:

The intelligent space can provide a central planner with essential and necessary information for motion planning and motion monitoring. This information includes all the agents' motion status and all the static and moving obstacles' positions (Lee, 2000; Norihiro, 2003).

Global off-line path planner (Central planner) can give the safe paths to all agents. In this paper, ‘safe path’ is the meaning that no agent will not crossover any other agent’s starting point or destination if it keeping on its own safe path. Therefore there can be intersection points among agents’ paths.

### 2.2 Collision Map

The concept of the original collision map was presented in the previous study (Lee, 1987). The original concept is as follows: An agent with a higher priority is called ‘agent 1’, and an agent with a lower priority is called ‘agent 2’. The radii of the two agents are  $r_1$  and  $r_2$  respectively. Using the obstacle space scheme, agent 1 can be represented as the agent with a radius of  $r_1+r_2$ , and agent 2 can be considered as a point agent. The original trajectory of agent 1 is assumed not to be changed. On the contrary, agent 2 must modify its trajectory if a collision is anticipated.

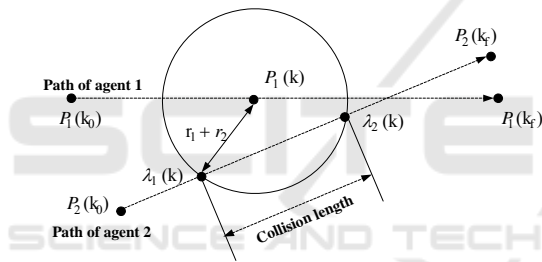


Figure 1: Paths of two agents and collision.

If the path of agent 2 meets agent 1 with radius of  $r_1+r_2$ , the two agents will collide with each other. At this instant, the part of agent 2’s path that overlaps with agent 1’s path, is called the ‘collision length’, which is denoted by the portion between  $\lambda_1(k)$  and  $\lambda_2(k)$  in Fig. 1. These overlapped parts are examined at every instant of the sampling time  $k$  to construct a ‘collision region.’ If the TLVSTC (traveled length versus servo time curve, simply trajectory) of agent 2 arrives at the region, the two agents will collide with each other under the original trajectories. This colliding case is shown in Fig. 2. In this figure, the vertical axis represents the traveled length of agent 2 and the horizontal axis represents the elapsed time.

Because it is difficult to mathematically represent the boundary line of the collision region, the concept of ‘collision box’ was introduced. This concept can be explained in Fig. 2. In this figure,  $k_s$  is the time when agent 1 starts overlapping agent 2’s

path. Also  $k_e$  is the time when agent 1 leaves agent 2’s path.  $l_s$  and  $l_e$  are the minimum and maximum values of the collision length in the collision region, respectively.

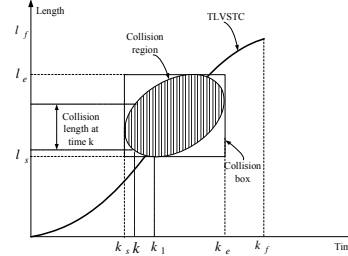


Figure 2: TLVSTC and collision region.

### 2.3 Extended Collision Map

The extended collision map method considers more than two agents which have many intersections in workspace. Thus, the intersection and its corresponding collision region should be described. An intersection is denoted by the symbol

$$I_{ij}^k ; i > j \tag{1}$$

where  $i$  and  $j$  represent the identifying number of the agent, and  $k$  is the ordering number denoting intersections along the path of the agent  $i$  from the starting point. The corresponding collision region of the intersection is expressed as  $R_{ij}^k$ .

## 3 COLLISION MODEL

### 3.1 Collision Characteristics

We assume A1 has an intersection point with A2 which is less important than A1 in Fig.3(a). The possible position relations between two agents around the intersection point are as followed; First, A1 passes through the intersection region before A2 enters the region(Case1). Second, the agents collide with each other(Case2). Third, A1 reach the region only after A2 exits the region. The states of collision box related the agents in Fig.3(a) as shown in Fig.3(b), where  $L1$  and  $L2$  are the minimum traveled length and maximum length from start position to the intersection region along A2’s path.

Time characteristics related to collision region including  $T_k(k=1,2,3,4)$  in Fig. 3(b) are shown on Table I, and we define two variables, ‘M’ and ‘D’, in order to describe the collision states among agents.

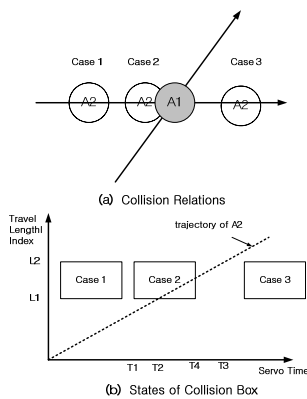


Figure 3: Collision-States of two agents.

Table 1: Characteristics related to collision region.

Variables	Meaning
$T_1$	Time when A1 reaches the collision region
$T_2$	Time when A2 reaches the collision region
$T_3$	Time when A2 exits the collision region
$T_4$	Time when A1 exits the collision region
$T_{1d}$	A2's delayed start time
$T_{2d}$	A2's delayed start time
$M$	$T_3 - T_1$
$D$	$T_4 - T_{2d}$

We can predict whether the agents collide with each other by the variables,  $M$  and  $D$ , related to the collision region and define the collision-free navigation condition of an agent as followed:

**Collision-Free Navigation Condition.** When an agent has more than one intersection with other agents which have higher priorities than the agent, it should not have any collision region of which collision characteristics are positive.

### 3.2 Impact of Time Delay on Characteristics

When A2, the agent with lower priority, is delayed in departure by  $T_{2d}$  without change in path shape nor velocity profile in order to avoid a collision with A1, the time variables are changed as followed:

Because the agents keep up their own path shape and A1 keeps up its velocity profile, neither  $T_1$  nor  $T_4$  is affected by A2's delayed departure.  $T_2$  and  $T_4$  which are related to the agents' path shape and A2's TLVSTC are exchanged with  $T_2 + T_{2d}$  and  $T_3 + T_{2d}$ , because A2's TLVSTC is shifted to the right by  $T_{2d}$  in Fig. 3(b). Thus, impact of time delay on collision characteristics is define as shown in Eq. (2).

$$\begin{aligned} M' &= M + T_{2d} \\ D' &= D - T_{2d} \end{aligned} \tag{2}$$

where  $K_0$  is a constant which is determined initially by the agents' paths shapes and velocity profiles. According to Eq.(2)  $M$  increases and  $D$  decreases when A2 is delayed in departure.

### 3.3 Collision Model

We present the collision model which express collision relations and predict possibility of collisions among the agents. And all of the agent's minimum delayed departure time for collision-free navigation can be extracted from the model. The elements of collision model are defined in Table 2.

Now, we express the collision model from the case in Fig. 4 as the network model shown in Fig. 5. There are three agents (agent 1, agent 2, and agent 3) with path shapes as shown in Fig.4. We assume that all of agent's radii are 5m and there velocities are 1m/sec, 2m/sec, and 1m/sec. We assume also that it takes no time for them to accelerate, decelerate, or turn around. And we assume their priority order is 1-2-3.

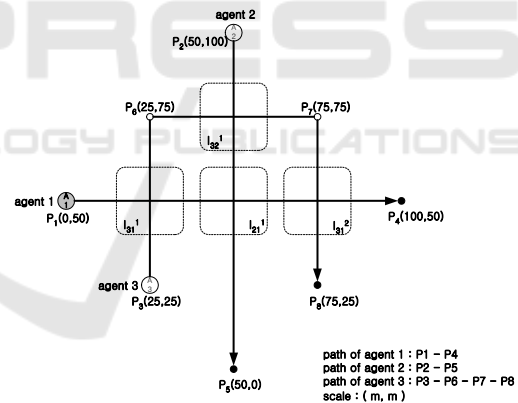


Figure 4: Three agents with intersection points.

The collision network model is as followed:  $V = \{1,2,3\}$ ,  $P=(1,2,3)$ ,  $E=\{(2,1,1), (3,1,1), (3,1,2), (3,2,1)\}$ .  $L$  and  $T$  are shown in Fig. 5.

When an agent( $A_i$ ) is delayed by  $T_i^d$ , the collision model is changed related the agent node. For inlet links from the higher priority agents,  $M$ 's increase and  $D$ 's decrease by delayed departure time( $T_i^d$ ). In the other, for outlet links to lower priority agents,  $M$ 's decrease and  $D$ 's increase by the same amount.

Table 2: Elements of collision model.

Symbols	Meaning
$V$	Node space( $V$ ) = $\{1, \dots, N\}$ . This is a set of agent identified numbers.
$E$	Link space( $E$ ) = $\{(i, j, k) \in V^2 \times N \mid i \in P_j^+, k=1, \dots, k(i,j)\}$ . This is a set of collision regions among agents. $P_j^+$ is explained in priority order space, and the links go from the agent with higher priority to the other agent. $k(i,j)$ is the number of collision regions between agent $j$ and agent $i$ . So some agent can have more than two links with other agent if they have several collision regions
$C$	Link relation space( $C$ ) = $\{(M_{ij}^k, D_{ij}^k) \in \mathbb{R}^2 \mid (i,j,k) \in E\}$ . This is a set of collision characteristics, $M$ and $D$ in the Table I.
$T$	Node navigation characteristic space( $T$ ) = $\{(T_i^{\text{delayed}}, T_i^{\text{traveled}}) \in \mathbb{R}^2\}$ . This is a set of agents' delayed departure times and pure traveled time from the start point to the destination.
$P$	Priority order space( $P$ ) = $\{(N^1, \dots, N^N) \in V^N \mid N^i$ is the identified number of the agent with the $i^{\text{th}}$ highest priority} This is a set of agent orders in which each agents are placed from an agent with the highest priority to an agent with the lowest priority. $P_j^+$ is the set of agents which have higher priorities than agent $j$ in $P$ and $P_j^-$ is the set of agents which have lower priorities than agent $j$ in $P$ , the space of priority order space

## 4 COLLISION MODEL BASED MULTI-AGENT MOTION PLANNER

As a result of the time delay, the safe inlet link may be dangerous. So in this paper we propose an iterative approach to find the minimum delayed departure time for collision avoidance as followed:

### Collision-Free Motion Planner for an Agent on Collision Model

**Step1.** We extract the links on which the agent is expected to collide with higher priority agents(Inlet Links) by use of collision characteristics.

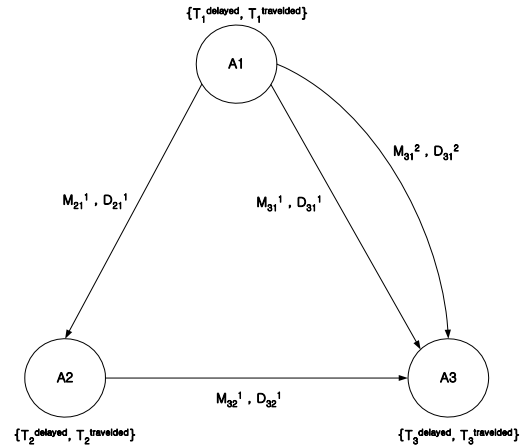


Figure 5: Collision model for three agents in Figure 4.

**Step2.** We define an instantaneous delayed departure time ( $T_i^d$ ) as the maximum of the  $D_s$ ' in the selected links.

$$T_i^d = \max ( \{D_{ij}^k \mid j \in P^+(i), (i, j, k) \in E \text{ s.t. } M_{ij}^k > 0 \text{ and } D_{ij}^k > 0\} ) \quad (3)$$

**Step3.** We modify node variables, link parameters by  $T_i^d$ .

**Step4.** If there is no inlet links to the agent which is dangerous, the agent can go to its destination safely. Otherwise, we execute above actions from the first stage.

### Collision-Free Motion Planner for Multi-Agents on Collision Model

First, we select an agent from the priority order space ( $P$ ) by use of priority index.

Second, if the agent has the highest priority, go to first stage. Otherwise, we apply the collision-free motion planner on collision model to the agents so that the agent can navigate safely.

Third, if the selected agent has the lowest priority, the all of the agents can navigate safely, and finish up this algorithm. Otherwise, increase priority index by 1 and go to first stage.

The procedure of this algorithm for the three agents in Fig. 4 is shown in Fig. 6. Because the all agents' links is in a safe state in Fig. 6(d), we can predict that the agents can navigate without collision among them.

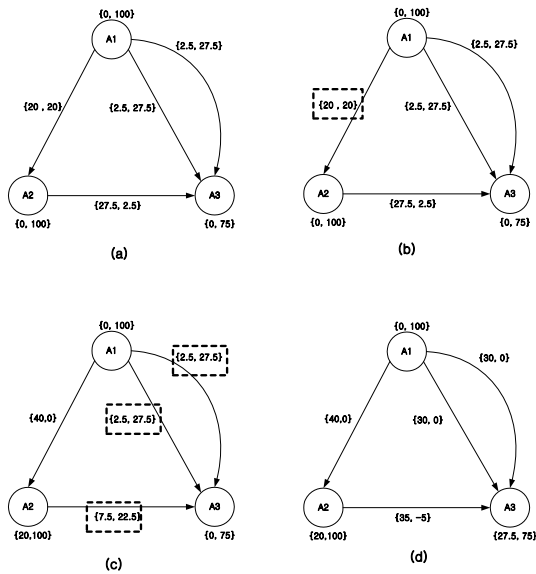


Figure 6: Procedure of collision-free motion planner on collision model for the agents in Figure 4.

## 5 CONCLUSIONS

In this paper, we present a systematic approach to the multi-agents motion planning problem. In this regard, in this paper the mutual relation regarding the collision region is analyzed, and based upon the studied collision features, (M,D) network model, collision model, which can express the traveling features of multi agent is shown. Collision model can express not only the collision features between two agents but also the complicated mutual interference among more than three agents. Likewise, the collision-free operation of multi agent can be designed and the operating finish time of agents can be figured by using collision network model.

Because our method is fast and scalable, complete, so our method can be used practically to multi-AGVs in factories, airports, and big buildings where there are sensor networks obtaining global position information.

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