

# Evaluation of an Artificial Potential Field Method in Collision-free Path Planning for a Robot Manipulator

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**Abstract:** Path planning with obstacle avoidance has been a major challenge in robotic manipulators which are composed of multiple links especially in the case of complex-shaped obstacles. This paper proposes an improved collision-free path planning algorithm based on the Artificial Potential Field (APF) method to obtain a collision-free path from initial to a desired position and orientation. Firstly, the robot is modelled by the Denavit-Hartenberg DH parameter method. Secondly, the artificial attractive and repulsive force field equations are derived in the case of both spherical and hollow cylindrical obstacles. Then, a poly-articulated cylindrical model for the robot is used for collision detection between all its links and the obstacle. Finally, a virtual torque is generated based on the forces affecting the robot links to produce a suitable motion to approach the final target without collision with the obstacle. The algorithm is evaluated by building a simulation platform using MATLAB R2020b and Robotic Toolbox. Various simulations on the UR5 robot show that the proposed algorithm can plan a free-collision path in the 6D operational space. The simulations also show that the algorithm has a low computational cost, so it can be used for real-time applications.

## 1 INTRODUCTION


Robotic technologies have rapidly evolved since the first industrial robot, Unimate 001, introduced in the mid-twentieth century. In robot systems design, in addition to technological choices, the questions of robot enrolment, workspace adaptation, aspects choices, path planning generation, etc. have always been major obstacles to robot development. In particular, the obstacle avoidance issue has been a major challenge for roboticists.


In some assisted-robot medical applications such as radiology, the robot has to guide dedicated tools inside gantries in the form of hollow cylinders, where patients are located, and do some tools manipulations. Furthermore, in this framework, the robot needs to get out from this constrained environment after having carried out its task. During all these sub-tasks, the complex poly-articulated robot mechanism has to avoid collision with the environment's boundaries.


Due to the physical principles of the medical devices where the robot operates (CT-scan, PET), the robot task needs to be done through teleoperation respecting the following constraints:

- 1-Environment is partially seen by the operator.
- 2-During the teleoperation procedure, the operator, as a human in the loop, can ensure obstacle avoidance. However, that is not ensured to succeed all the time because the operator could commit some errors and teleoperates the robot terminal organ without looking at the complete configuration of the articulated mechanism. Besides that, telecommunication failure or delay might lead to a collision.
- 3- Since focusing on obstacle avoidance causes the operator to lose concentration on the main task, it is preferable to assign the obstacle avoidance sub-task to an automatic and safe controller.

For the reasons above, and to increase safety, an automatic algorithm to ensure collision-free path planning during teleoperation is unavoidable.

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At present, there are many methods for obstacle avoidance in path planning of manipulators, including C-space methods, Artificial Potential Field (APF), force field, visibility graph, pre-processing-planning algorithm, topology method, or fuzzy logic algorithm (Chotiprayanakul et al., 2007; Gasparetto et al., 2015; Jiang et al., 2018; Iajpah & Petri, 2012; Petrič et al., 2015). Other methods like minimum seeking algorithms, genetic algorithms, and spline-based algorithms can be found with a discussion on trajectory planning in (Iqbal et al., 2016). These methods can be classified into two main categories: global and local ones. Global methods are devoted to finding a collision-free path from the start pose to the goal pose if such a path exists. However, they are computationally heavy and therefore not applicable for real-time control (Kivelä et al., 2017).

Since our focus is on local planning to avoid collision in structured environments, we chose to use reactive control methods like APF which is faster than other numerical Jacobian-based inverse kinematics methods (Park et al., 2020a). And also APF was noted by Hoy in (Hoy et al., 2015) to be faster than other local planning methods.

One of the most important procedures to perform before collision avoidance, is measuring distance between the robot manipulator and the obstacle to determine the possibility of collisions. Since computing this distance using accurate topology is very time consuming, many researchers have been trying to find efficient approaches to speed up the calculation. For example, covering the links of a robot manipulator with polytope, polyhedron, sphere, ellipsoid, etc. which can significantly reduce computing time (Chotiprayanakul et al., 2007).

As far as we know, no previous research has investigated path planning inside hollow shaft cylindrical obstacles. However, only a few studies proposed algorithms to detect cylinders (Chittawadigi & Saha, 2013; J. Ketchel & Larochelle, 2006; J. S. Ketchel & Larochelle, 2005; Michael, 2010). In all these works, the obstacles were occluded, the planned paths had to be outside them, and the repulsive field has unique distribution in contrast to our situation.

This paper presents a dedicated method to collision-free local path planning and its validation through simulation. This method is developed based on the artificial potential field concept to avoid collision with a whole robot manipulator. And it proposes a repulsive field model for hollow cylindrical obstacles. The robot was modeled with poly-articulated cylinders in the obstacle detection.

In the next section, we first give a model of the robot. On the basis of this model, a collision-free path

is planned using the artificial potential field, the algorithm is explained in case of general obstacle. Then, hollow cylindrical obstacles were processed. Finally, the algorithm is verified through simulation.

## 2 THE PROPOSED METHOD

### 2.1 The Robot Model

This study is based on the integration of the UR5 cobot from *Universal Robots* company which is a lightweight 6 degree-of-freedom (DoF) robot designed for safe direct interaction.

From the Universal Robots datasheet, we defined the modified Denavit-Hartenberg (D-H) parameters (Universal Robots, 2020) given in Table 1. More information about both modified D-H table and UR5 kinematics is found in (Diab et al., 2020; Ullah et al., 2014) and (Kufieta, 2014) respectively.

The reference frame  $R_0$  ( $O_0, x_0, y_0, z_0$ ) of the environment is located at the base of the robot where  $z_0$  axis is vertical and the origin  $O_0$  is placed on the bottom plane of the robot. We chose not to take into account the translation of origin along the  $z_0$  axis that Universal Robots integrated in its *Polyscope* device as it is a software issue. This explains the value 89.159 mm for  $d_1$  that can differ in others papers.

Table 1: Modified Denavit-Hartenberg table (DHm) for the 6 DoF UR5 robot. Parameters are given in mm and rad.

Link i	$a_{i-1}$	$\alpha_{i-1}$	$d_i$
1	0	0	89.159
2	0	$\pi/2$	0
3	-425	0	0
4	-392.25	0	109.15
5	0	$\pi/2$	94.65
6	0	$-\pi/2$	82.3

With respect to the DHm approach, the homogeneous transformation between the nearby frames  $R_i$  and  $R_{i-1}$  is given in the next 4x4 matrix (Reddy, 2014).

$${}^{i-1}T_i = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i \cdot c\alpha_{i-1} & c\theta_i \cdot c\alpha_{i-1} & -s\alpha_{i-1} & -d_i \cdot s\alpha_{i-1} \\ s\theta_i \cdot s\alpha_{i-1} & c\theta_i \cdot s\alpha_{i-1} & c\alpha_{i-1} & d_i \cdot c\alpha_{i-1} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

With, c and s denote respectively cosine and sine.

The global transformation  ${}^0T_6$  relation is:

$${}^0T_6 = {}^0T_1 \cdot {}^1T_2 \cdot {}^2T_3 \cdot {}^3T_4 \cdot {}^4T_5 \cdot {}^5T_6 \quad (1)$$

The above transformations were used in order to compute the 6x6 Jacobian matrix of the transformation and robot links extremities positions.

These particular points afterwards are used in the algorithm. In addition, the algorithm evaluates and uses the Jacobian matrices at certain critical points precomputed during the execution, which obliges us to express the general form of Jacobian inspired by (Kufieta, 2014; Spong et al., 2006) as follows:

$$\begin{bmatrix} w_n^0 \\ v_n^0 \end{bmatrix} = J_n^0 \dot{q} \quad (2)$$

Where  $v_n^0$  and  $w_n^0$  are the linear and the angular velocity vector of the end effector frame  $R_n$  expressed in inertial frame  $R_0$ , respectively.

In this case, the Jacobian  $J_n^0$  is given by:

$$J_n^0 = \begin{bmatrix} J_w \\ J_v \end{bmatrix} \quad (3)$$

In case of fully revolute manipulator, the upper and lower half of the Jacobian are given as:

$$J_w = [z_0 \quad \dots \quad z_{n-1}] \quad (4)$$

$$J_v = [z_0 \times (O_n - O_0) \quad \dots \quad z_0 \times (O_n - O)] \quad (5)$$

$$J_n^0 = \begin{bmatrix} z_0 & \dots & z_{n-1} \\ z_0 \times (O_n - O) & \dots & z_{n-1} \times (O_n - O) \end{bmatrix} \quad (6)$$

With  $z_n$  and  $O_n$ : the z axis and the origine of frame  $R_n$ .

We can get the Jacobian at an arbitrary robot point located on link  $j$  by replacing  $O_n$  with the position of the arbitrary point and setting the last  $n - j$  columns to  $[0 \quad \dots \quad 0]^T$  as described below.

Let  $r_{p_j}^0$  a vector pointing to an arbitrary point P on link  $j$ , expressed in the inertial frame  $R_0$ , the Jacobian  $J_{p_j}^0$  is then (Kufieta, 2014):

$$J_{p_j}^0 = \begin{bmatrix} z_0 & \dots & z_{j-1} & 0 \dots 0 \\ z_0 \times (r_{p_j}^0 - O_0) & \dots & z_{j-1} \times (r_{p_j}^0 - O) & 0 \dots 0 \end{bmatrix} \quad (7)$$

## 2.2 Proposed Collision-free Path Planning Algorithm

The Artificial Potential Field (APF) is a traditional path planning method proposed by Khatib (1985) to ensure real time obstacle avoidance for a mobile robot and has made a great achievement as a path planning method for robotic arms. The basic idea of APF is to make the robot move toward the target while being influenced by the attractive and repulsive forces which are generated from the target and the obstacle, respectively. During the procedure, the robot starts from the initial position and moves along the potential

field's descent path to reach the target point. The potential functions are designed as follows:

The force generated from attractive potential:

$$F_{att} = k_{att,p}(P_f - P_c) \quad (8)$$

Where  $F_{att}, k_{att,p}, P_f, P_c$  are the virtual attractive force, proportional coefficient, target position and current position of the end effector, respectively. In order to plan the orientation of the end effector, we define a virtual momentum to affect the orientation of the end effector as follows:

$$M_{att} = k_{att,o} e_o \quad (9)$$

Where  $M_{att}, k_{att,o}, e_o$  are the virtual attractive momentum, proportional coefficient and orientation error, respectively. Direct computation of the orientation error requires the use of the Euler angles which suffers from representation singularities. To overcome this drawback, this error is calculated based on unit quaternion representation. Let  $Q_f = (\eta_f, \varepsilon_f)$  be the quaternion defined by the target orientation of the robot end effector.  $\eta_f, \varepsilon_f$  are the scalar and the vector parts of  $Q_f$ , respectively. And  $Q_c = (\eta_c, \varepsilon_c)$  the quaternion defined by the current orientation.  $\eta_c, \varepsilon_c$  are the scalar and the vector parts of  $Q_c$ , respectively. Then the orientation error is given by this equation (Aguilar & Sidobre, 2006; Campa & Camarillo, 2008)(Kivelä et al., 2017):

$$e_o = \eta_f \varepsilon_c - \eta_c \varepsilon_f + S(\varepsilon_f) \varepsilon_c \quad (10)$$

Where  $S(\varepsilon_f)$  is the skew-symmetric matrix for the  $\varepsilon_f$ .

Then, the attractive torque affecting all the joints can be calculated using the Jacobian  $J$ :

$$T_{att} = J^T \begin{bmatrix} M_{att} \\ F_{att} \end{bmatrix} \quad (11)$$

To detect the distance to the obstacle, each robot link is considered a cylinder. Then each cylinder axis is divided into a certain number of points. After that, the distance between each point of those and the obstacle is measured to determine the nearest point from each link to the obstacle. if the latest point is in the range of the repulsive field, then it is considered as a critical point and a repulsive force is assigned to it. We propose the expression of the force generated from repulsive potential at one critical point as:

$$F_{rep,i} = k_{rep} \frac{1}{\|\Delta X\|} \frac{P_{ob,i} - P_{cr,i}}{\|P_{ob,i} - P_{cr,i}\|} \quad (12)$$

Where  $F_{rep,i}, k_{rep}, P_{cr,i}, P_{ob,i}, \|\Delta X\|$  are the virtual repulsive force affecting critical point  $i$ , a proportional coefficient, the critical point  $i$  on the robot and nearest point on the obstacle to the critical

point on the robot, and the distance between critical point  $i$  and nearest point on the obstacle respectively.

The poly-articulated robot is a highly coupled structure, and the repulsive force generated from the obstacle on a single critical point affects other joints.

We pass the repulsion force of a single critical point to other joints through the Jacobian matrix at that critical point. Then adding all effects on the joints (Eq.13) we get what we call virtual repulsive torque generated from the obstacle and affecting the robot joints using the formula of Park et al., (2020b) after modifying it to suite our study.

$$T_{rep} = \sum_{i=1}^N J_{cr,i}^T F_{rep,i} \quad (13)$$

After computing the virtual attractive and repulsive torques, we add them to get the total torque affecting the robot joints (Eq.14).

$$T = \alpha_{att} T_{att} + \alpha_{rep} T_{rep} \quad (14)$$

We propose weights  $\alpha_{att}$ ,  $\alpha_{rep}$  to variate the priorities between target tracking and obstacle avoidance. In case the end effector is too far from the target and there is no existence of obstacle (or the obstacle is far), the algorithm gives high values for  $\alpha_{att}$ . At the opposite if the obstacle is too close to some points of the robot then the priority is given to avoiding the obstacle and the  $\alpha_{rep}$  takes high values.

In order to have natural behavior for the robot when avoiding the obstacle, we need to give great priority to joints which affect directly the critical points near the obstacle so we propose to choose  $\alpha_{rep}$  inversely proportional to the distance between critical points and obstacle. Then we use the Jacobian at those critical points to pass from this distance vector to robot joints as proposed in (Eq.15).

$$\alpha_{rep} = \sum_{i=1}^N J_{cr,i}^T \left[ \frac{1}{dx_i} \quad \frac{1}{dy_i} \quad \frac{1}{dz_i} \right]^T \quad (15)$$

After getting total torque value  $T$ , we compute an increment in the robot state vector  $q$  as follows (Park et al., 2020b):

$$dq = C \frac{T}{\|T\|} \quad (16)$$

Where  $C$  is constant. Then we update the robot state:

$$q_{n+1} = q_n + dq \quad (17)$$

Figure 1 describes the algorithm. In the left column, a general overview of the algorithm is presented. The right one describes in more detail the path planning algorithm. Figure 2 describes, also in

more detail the algorithm of obstacle avoidance in case of a cylindrical obstacle.

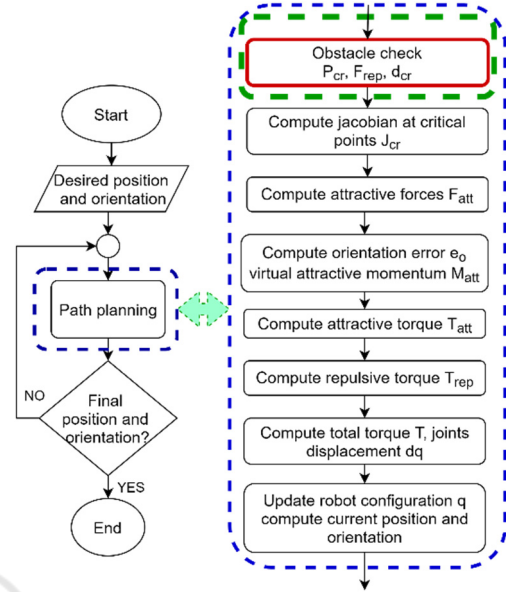


Figure 1: Obstacle avoidance path planning flow chart.

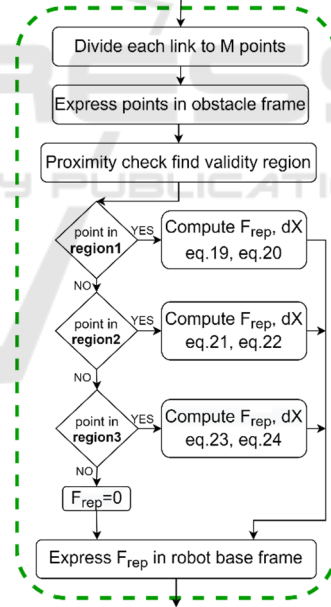


Figure 2: Cylindrical obstacle check flow chart.

## 2.2.1 General Obstacle Case

The following Figures (3 to 6) visualize how the robot moves from an initial state (position and orientation) to a final state without colliding with the obstacle by the effect of attractive and repulsive forces.

Figure 3 shows the robot in three different states.

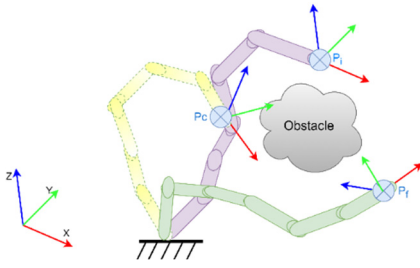


Figure 3: Robot manipulator motion in the presence of an obstacle. The robot is represented in the initial (purple), intermediate (yellow) and final state (green).

Figure 4 visualizes the different forces affecting the robot in a given state. We can notice that in this state, link2, link3, link4, link5, link6 are affected by repulsive forces because they are close to the obstacle.

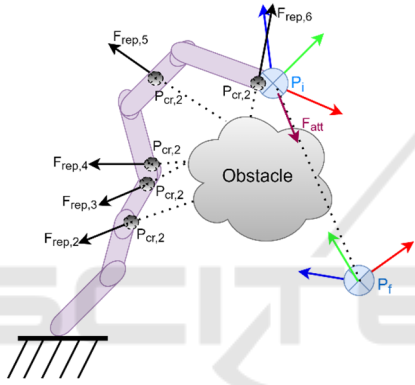


Figure 4: Repulsive and attractive forces affecting the robot in the initial position (link2 to link6 are in the effective field of the obstacle).

The total virtual torque led the robot to an intermediate state that makes it approaches the final target without colliding with the obstacle (Figure 5).

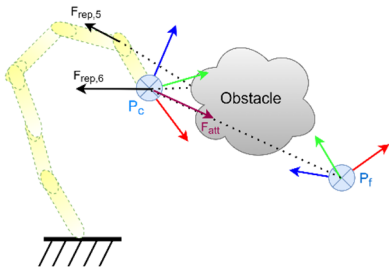


Figure 5: The robot in an intermediate position during its motion (only link5 and link6 are in the effective field of the obstacle).

Finally, the robot reaches the target position and orientation (Figure 6). If there is still some links in the range of the obstacle, the robot still tries to change its configuration in order to cancel the repulsive forces.

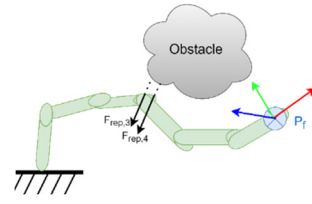


Figure 6: The robot at the final position (there is no attractive force but the repulsive forces move link3 and link4 away from the obstacle).

## 2.2.2 Hollow Cylindrical Obstacle Case

Figure 7 shows the robot near an obstacle in the forme of a cylindrical gantry.

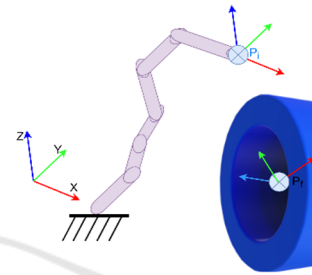


Figure 7: Manipulator motion in the presence of a hollow cylindrical obstacle (gantry).

In order to easily define an artificial potential field function, we made benefit from the cylindrical symmetry of the obstacle. We proposed to consider three main regions according to the tested point position in relative to the gantry:

1- Region1: inside gantry (Figure 8):

$$P_{cr,i}^{ob} = T_0^{ob} P_{cr,i} = [X_{cr,i}^{ob} \ Y_{cr,i}^{ob} \ Z_{cr,i}^{ob}]^T \quad (18)$$

$$\|\Delta X\| = R_{ob} - \sqrt{(X_{cr,i}^{ob})^2 + (Y_{cr,i}^{ob})^2} \quad (19)$$

$$F_{rep,i}^{ob} = -k_{rep} \left[ \frac{1}{R_{ob} - X_{cr,i}^{ob}} \quad \frac{1}{R_{ob} - Y_{cr,i}^{ob}} \quad 0 \right]^T \quad (20)$$

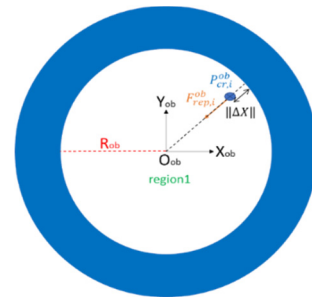


Figure 8: Cross section for the gantry shows repulsive force elements affecting a critical point inside the gantry.



- 2- Region2: outside the gantry, outside the extension (Figure 9)

$$F_{rep,i}^{ob} = -k_{rep} \begin{bmatrix} 0 & 0 & \frac{1}{-Z_{cr,i}^{ob}} \end{bmatrix}^T \quad (21)$$

$$\|\Delta X\| = Z_{cr,i}^{ob} \quad (22)$$

- 3- Region3: outside the gantry, inside the extension (Figure 9)

$$\|\Delta X\| = \sqrt{\left(R_{ob} - \sqrt{(X_{cr,i}^{ob})^2 + (Y_{cr,i}^{ob})^2}\right)^2 + (Z_{cr,i}^{ob})^2} \quad (23)$$

$$F_{rep,i}^{ob} = -k_{rep} \begin{bmatrix} \frac{1}{R_{ob} - X_{cr,i}^{ob}} & \frac{1}{R_{ob} - Y_{cr,i}^{ob}} & \frac{1}{-Z_{cr,i}^{ob}} \end{bmatrix}^T \quad (24)$$

$$F_{rep,i} = (T_0^{ob})^{-1} F_{rep,i}^{ob} \quad (25)$$

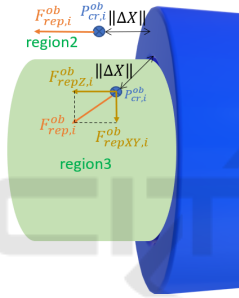


Figure 9: Repulsive forces elements affecting critical points outside the gantry in two cases (inside and outside the green extension).

### 3 SIMULATION RESULTS AND DISCUSION

Measuring the viability of a real-time collision-free path planning is very complicated, due to the difficult algorithm effectiveness validation in reason of the large number of tests that needed to be done. In addition, when avoiding obstacles in real-time, the manipulator could endure some damages if a collision is unavoidable. Therefore, a simulation platform for the purpose of the whole-arm obstacle avoidance path planning of the arm in the obstacle space was established in respond for the above problematics. The simulation platform uses MATLAB R2020b in conjunction with Robotics Toolbox.

We created the robot model starting from the parameters given in table1. Then, we performed all necessary functions to compute the direct kinematic, jacobian matrices, collision detection and path

planning. Inverse kinematic is not needed in the algorithm. But, it was used in the initialization in some tests. For this reason, it was computed using the inverse kinematic solver which is included in MATLAB Robotics Toolbox when it was needed.

To do the visualizations, we used the interactive rigid body tree which provides both: an easy way to change the robot configuration on the figure, and an easy way to add obstacles to the environment. UR5 robot 3D model contained in MATLAB libraries was used. In order to enable the robot to overcome the obstacle while moving towards the desired position and orientation, our proposed algorithm adds the effects of all the attractive/repulsive forces affecting the robot links as a total torque.

The simulation experiments were separated into two parts: the avoidance of a spherical obstacle, and the avoidance of a hollow cylindrical obstacle.

#### 3.1 Spherical Obstacle

Table 2 contains the details of this first experiment.

Figure 10 shows simulation results of the avoidance of a spherical shaped obstacle. The blue point  $P_i$ , the red point  $P_f$  and the black points denote the robot initial, final and planned positions, respectively. The orientation of the robot was represented using frames (shown in RGB color base). We can see from these results how the robot successfully avoided the collision with the obstacle and reached the final position and orientation.

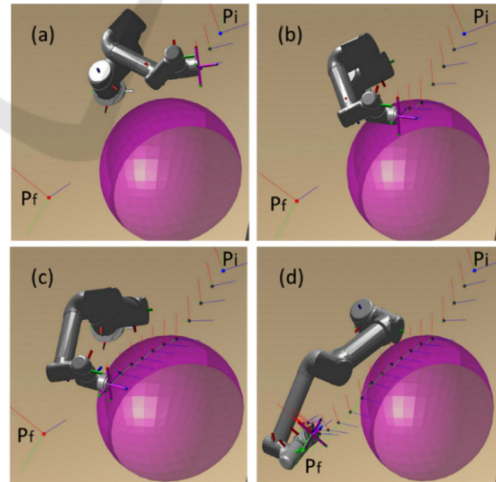


Figure 10: The robot avoids colliding with a spherical obstacle. (a) the robot follows the path toward the final target before reaching the obstacle repulsive field; (b) the robot reaches the obstacle repulsive field and modifies its path; (c) the robot begins to get out of the repulsive field of the obstacle; (d) the robot reaches the desired position and orientation.

Figure 11 shows the robot joint angles. As this figure shows, the algorithm generated a smooth path in the configuration space.

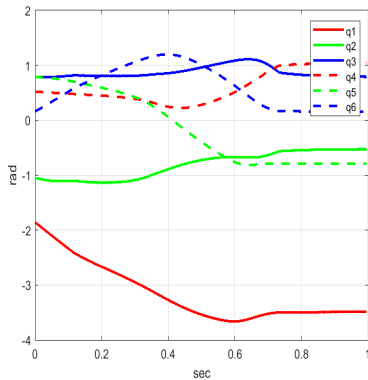


Figure 11: Joint trajectories in spherical obstacle case.

Table 2: Spherical obstacle experiment details.

Shape of obstacle	sphere
Coordinates of obstacle (m)	(0.45, 0.4, 0.1)
Radius of obstacle (m)	0.3
Starting position (m)	(0.01, 0.65, 0.45)
Starting orientation (rad)	(-2.68, -0.34, 1.77)
Starting joint angles (rad)	$(-\pi/1.7, -\pi/3, \pi/4, \pi/6, \pi/4, \pi/20)$
Desired position (m)	(0.66, -0.06, 0.23)
Desired orientation (rad)	(-1.96, -0.8, 0.21)
Desired joint angles (rad)	$(-\pi/0.9, -\pi/6, \pi/4, \pi/3, -\pi/4, \pi/20)$
Calculation time (sec)	0.001

### 3.2 Hollow Cylindrical Obstacle (Gantry)

Table 3 contains the details of this second experiment.

Simulation results of the avoidance of a cylindrical shaped obstacle are shown in Figure 12. The blue point, the red point and the black points denote the robot initial, final and planned positions, respectively. The orientation of the robot was represented using frames (shown in RGB color base). We can see from these results how the robot successfully avoided the collision with the borders of the the gantry and reached the final position and orientation inside the gantry. In Figure 13, it is shown the front view of the environment (Y axis). We can notice from both Figures 12 and 13 that the path planned in the operational space of the robot, besides safely avoiding the collision with the gantry borders, it was smooth.

Figure 14 shows the robot joint angles. As we can see from this figure, the algorithm generated a smooth path in the configuration space.

Table 3: Cylindrical obstacle experiment details.

Shape of obstacle	Hollow cylinder
Coordinates of obstacle (m)	(0.65, 0.6, 0.2)
Internal radius of obstacle (m)	0.5
Starting position (m)	(0.024, 0.095, 0.9)
Starting orientation (rad)	$(0, -\pi/2, 2.62)$
Starting joint angles (rad)	$(4\pi/3, -\pi/2, 0, 0, \pi, 0)$
Desired position (m)	(0.65, 0.44, 0.09)
Desired orientation (rad)	$(1.09, -0.37, 1.96)$
Desired joint angles (rad)	$(7\pi/6, -\pi/8, \pi/6, \pi/8, 3\pi/4, \pi/4)$
Calculation time (sec)	0.0013

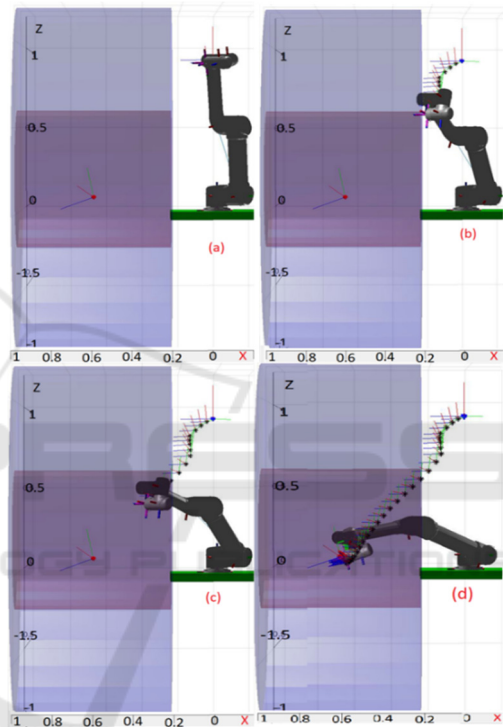


Figure 12: The robot moves inside the gantry and avoids colliding with it. (a) the robot at the initial pos avoids reaching the obstacle repulsive field; (b) the robot reaches the obstacle repulsive field and modifies its path; (c) the robot begins to get out of the repulsive field of the obstacle; (d) the robot reaches the desired position and orientation.

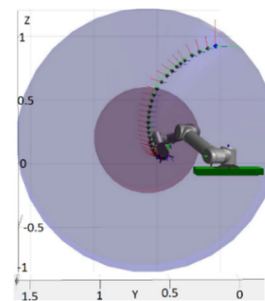


Figure 13: Front view for the robot moving inside the gantry and avoiding colliding with its borders.

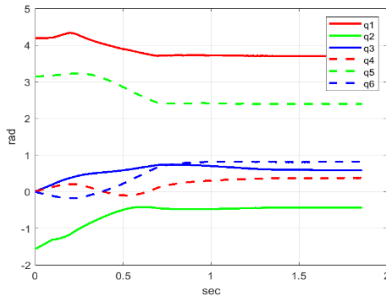


Figure 14: The joint trajectories - cylindrical obstacle.

Figure 12 shows that the distance between the end effector point and the obstacle border is about 0.1 m which is the same as the marginal distance used in the algorithm. However, it is not always the case, because the robot links have different values for radius when they are modeled as poly-articulated cylinders. In order to ensure the safety, the maximum value for the radius of these links has to be used as a marginal distance in the algorithm, although it loses the manipulability in regions close to the obstacle. It is worth discussing that by properly tuning constant  $C$  in (Eq. 16), a good compromise can be made between vibration and speed. We noticed that high values for  $C$  lead to high displacement in configuration space, hence a big vibration. While at the opposite, when minimizing its value, we can get a more continuous and smooth path.

**Experiments on different configurations for the initial state of the robot:** The proposed algorithm will be used as part of higher level control system that supplies initial and final poses to plan a free-collision path between them. So it is possible that the higher level system produces another solutions for the inverse kinematic model of the robot that we used in our simulation experiment. So we did an experiment to test the algorithm behaviour when another solutions for the inverse kinematic are supplied. To do this, we generated all the possible solutions of the inverse kinematic at the initial pose (using Inverse Kinematic Solver in Robotics Toolbox). Then, we executed the algorithm for each one of these solutions.

**Experiment 1:** for the pose given in table 3, we got multiple solutions for the inverse kinematic because it is a singular pose, some of them were repeated. We performed the experiment on the 7 solutions shown in table 4 (it shows that 2 solutions are repeated).

It appeared that the algorithm was able to succeed in generating a collision-free path for 3 different of those solutions, and failed in the rest 2 cases. The failure of the algorithm was due to local minima. But,

it was still successful to avoid the collision despite slow motion in some places near the obstacle. We speculate that this might be due to proximity of local minima that approximately cancels the total torque affecting robot joints. Figure 15 shows the robot successfully reaches the desired target with no collision (Test1 to Test5). Figure 16 shows joint angle  $q_4$  in successful tests (Test1 to Test5). We can see that the maximum change in angle value among these tests is 0.25 rad.

After some processing on the configurations, by wrapping all articular angles to the interval  $[-\pi, \pi]$  and then deleting the repeated solutions, we found that we have only 5 different configurations. It is noticed that configurations  $q_{0,2}, q_{0,3}$  express the same solution. The same case for the configurations  $q_{0,4}, q_{0,5}$  as shown in table 4.

Table 4: All tested configurations  $q_{0,i}$  for initial robot state pretested (other details are in table 3).

Test	$q_{0,i}$	Configuration	Result
Test1	$q_{0,1}$	$(-2.\pi/3, -\pi/2, 0, 0, -\pi, 0)$	successful
Test2	$q_{0,2}$	$(-2.\pi/3, -1.34, -0.47, 0, -\pi, -0.24)$	successful
Test3	$q_{0,3}$	$(-2.\pi/3, -1.34, -0.47, 0, \pi, -0.24)$	successful
Test4	$q_{0,4}$	$(-2.\pi/3, -1.47, -0.21, 0.06, \pi, -0.05)$	successful
Test5	$q_{0,5}$	$(-2.\pi/3, -1.46, -0.22, 0.06, -\pi, -0.05)$	successful
Test6	$q_{0,6}$	$(-2.\pi/3, -1.66, 0.63, -\pi, \pi, -2.46)$	unsuccessful
Test7	$q_{0,7}$	$(2.76, -1.25, -0.94, -0.95, -1.71, -\pi/2)$	unsuccessful

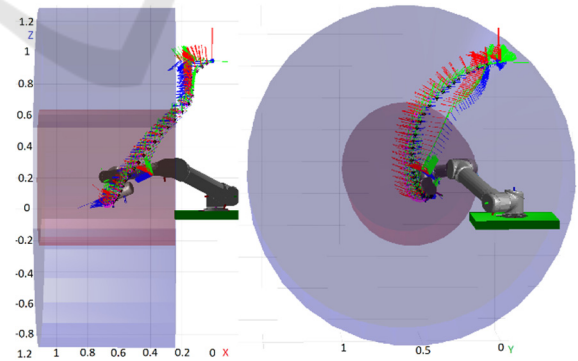


Figure 15: The path generated in all successful configurations.

**Experiment 2:** we tried a very small modification in position to do the test beginning from a nonsingular configuration, we had three different solutions for the IK. The algorithm succeeded in one of them and failed in the two other ones due to a local minima



phenomenous but still was successful to avoid collision wth gantry borders.

**Experiment 3:** we tried another position outside the gantry so that we find the reason for failure. The IK for the new inital position and orientation gave 8 different solutions. The algorithm faild in 4 configurations (fell in local minima).

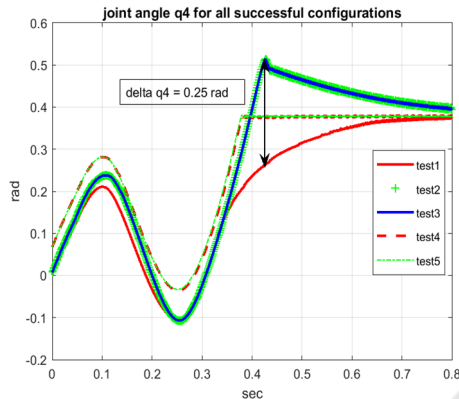


Figure 16: Trajectories for joint angle q4 in all successful configurations.

**Experiment 4:** we tried another initial position and another initial orientation inside the gantry (position and configuration close to the final target). We got the same results above. The algorithm succeeded in 4 configurations and failed in the other 4 ones. These results present that local minima are unavoidable in this kind of applications.

**Experiment 5:** we tried some other tests to find out the main part that affects local minima. As result, we found that the local minima don't depend necessarily on the orientation of the robot.

**Local minima detection and solution:** Multiple techniques were intruduced to detect and escape local minima in literature since the early use of APF. Local minima occur when total torque (Eq.14) is so small to generate a change in the configuration of the robot or it is vibrating. It was detected by measuring the standard deviation of the joint angles of the robot over a horizon. If it is smaller than some threshold before finishing the task, then the robot is trapped in local minimum region. One of the famous techniques to escape this region was to assign a virtual goal or obstacle to change the balance between repulsion and attraction that occurs in local minima regions. In (Safadi, 2007), a virtual force in the direction of no obstacle has been assigned to the original forces (repulsive and attractive ones). However, we used a similar technique that assigns a force that is perpendicular to the attractive force precomputed in

(Eq.8). Then, the virtual torque resulting from this force is added to (Eq.14). Most of the local minima have been resolved using this techniques (Figure 17). However, there is still some cases, that we are still working on, in which local minima appear near the goal.

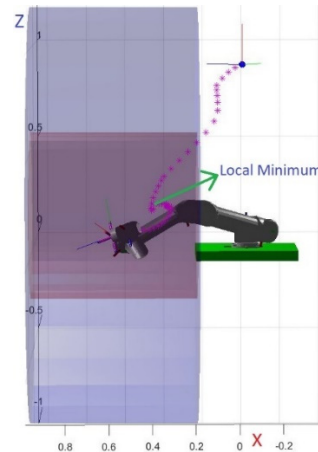


Figure 17: The path with processing local minimum.

## 4 CONCLUSIONS

In order for robot manipulators to accomplish the given task, one of the most challenging problems is avoiding collisions. As the manipulator is composed of multi-links articulated with each other, it is not intuitive to ensure the collision avoidance for all the parts of the robot, especially in case of complex shaped obstacles.

An improved collision-free path planning algorithm based on the Artificial Potential Field APF method was proposed in this paper to obtain a collision-free path from initial to a desired position and orientation.

A poly-articulated cylinders model was used for the robot to ensure the collision avoidance of all its links with the obstacle. Repulsive forces were properly defined in case of spherical and hollow cylindrical obstacles. In order to obtain more natural behaviour when avoiding the obstacle, appropriate coefficients were computed to produce higher torque on joints that highly affect the robot links close to the obstacle.

The algorithm was tested on a simulation platform using MATLAB and Robotics Toolbox. This simulation showed that the proposed algorithm was able to plan a path and avoid collision. Thus, it is suitable for the application of manipulation inside a hollow cylinder especially in case of small variations

in position and orientation. And it is successful in local planning as a part of global path planning task and for avoiding obstacle in case of teleoperation.

The average time needed for doing all the calculations in order to get the next configuration of the robot was about 1ms in case of the spherical obstacle and 1.3ms in case of the hollow cylindrical obstacle. These results indicate that the proposed algorithm can be integrated in a whole control system for the task of manipulation in real-time application.

Due to the model of poly-articulated cylinders which was used for the manipulator during the collision avoidance, only small margins around obstacles can be used to ensure the collision-free paths. These margins depend on the maximal value of the robot links radius.

The results also show that the proposed algorithm works in different cases with a variety of collision types by defining a suitable repulsive force function for each type of obstacles.

Limitations due to local minima were processed and resolved in most of the cases. However, they are still faced in some cases when the end effector reaches near the final pose.

In future work, we plan to improve the collision avoidance method to resolve the remaining issues regarding local minima. Other perspective we're planning to is to evaluate the algorithm with other robots like UR3 and LBR iiwa7 to ensure its robustness. In order to implement the algorithm on a real robot it needs to add a part that limits joints violation. We will also integrate a tool on the end effector and ensure that the tool doesn't collide with the obstacle.

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